

Work Order ID 125936

Tuesday, November 25, 2014 2:42:41 PM

125936

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Item ID: D407-802-111 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: 5 Door Opener, Std Crew Door
 Start Date: 10/24/2014 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 10/31/2014 Req'd Qty: 1.00 ***1*** Customer:
 Reference: ECN 12-624 *RE-IDENTIFY*

Approvals: Process Plan: *mf* Date: *11-11-25* Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D407-802-1	A								

140

0.00

140

Packaging

Packaging

Memo

0.00

PULL FROM STOCK D407-802-111 X 1 B84864

remove and put back into stock under original batch number:

D407-802-011 x 1 b78857 *126789*
 D407-802-012 x 1 b78858 *126790*
 D407-802-017 x 1 b78856 *126791*
 D407-802-018 x 1 b78855 *126792*
 D407-802-019 x 1 b78854 *126793*

production office will make work orders to rework

ADD NEW D3552-17 X 1 B
 PER ECN 12-624

ITD AND STOCK UNDER NEW BATCH NUMBER @ CHG.002

mf
11-11-25

mf
11-11-25

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Item ID: D407-802-111

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: 5 Door Opener, Std Crew Door

Stop ***NS2***

Start Date: 10/24/2014 Start Qty: 1.00

1

Cust Item ID:

Required Date: 10/31/2014 Req'd Qty: 1.00

1

Customer:

Reference: ECN 12-624

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

150

QC21- Final Inspection - Work Order Release

0.00

150

QC

Memo

0.00

Quality Control

14/12/2 *[Signature]**MF*
14-11-25

Picklist Print

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Work Order ID: 125936

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Parent Item: D407-802-111

D407-802-111

Parent Item Name: 5 Door Opener, Std Crew Door

Start Date: 10/24/2014

Required Date: 10/31/2014

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.12.03 as per dwg rev.A DD verf:EC
12.07.30 AS PER ECN12-624 DD verf:EC

IPP Rev:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D407-802-011 Manufactured No

Each 4.0000

-1

D407-802-011

Crew Door Opener LH 206A/B

Location

Loc Qty

Loc Code

FG021

4

125929

1

76458

2

78857

1

D407-802-012 Manufactured No

Each 4.0000

-1

D407-802-012

Crew Door Opener RH 206A/B

Location

Loc Qty

Loc Code

FG021

4

125930

3

78858

1

D407-802-017 Manufactured No

Each 4.0000

-1

D407-802-017

Passenger Door Opener LH

Location

Loc Qty

Loc Code

FG021

4

125933

2

78856

1

87085

1

Picklist Print

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Work Order ID: 125936

125936

Parent Item: D407-802-111

D407-802-111

Parent Item Name: 5 Door Opener, Std Crew Door

Start Date: 10/24/2014

Required Date: 10/31/2014

Start Qty: 1.00

Required Qty: 1.00

D407-802-018

Manufactured No

Each

4.0000

-1

D407-802-018

Passenger Door Opener RH

Location

Loc Qty

Loc Code

FG021

4

125934

2

78855

1

87311

1

D407-802-019

Manufactured No

Each

3.0000

-1

D407-802-019

Baggage Door Opener - Composite Door

Location

Loc Qty

Loc Code

FG021

3

125935

1

78854

1

87416

1

D407-802-111

Manufactured No

Each

0.0000

1

D407-802-111

5 Door Opener, Std Crew Door

Picklist Print

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Work Order ID: 78853

78853

Parent Item: D407-802-111

D407-802-111

Parent Item Name: 5 Door Opener Installation, STD Crew Door

Start Date: 16/01/2012

Required Date: 30/01/2012

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:A 10.12.03 as per dwg rev.A DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D407-802-011 *D407-802-011* Crew Door Opener Installation, LH		Manufactured	No			105	Each	0.0000	1	3			
									**	B78857			
D407-802-012 *D407-802-012* Crew Door Opener Installation, RH		Manufactured	No			105	Each	0.0000	1	3			
									**	B78858			
D407-802-017 *D407-802-017* Passenger Door Opener Installation, LH		Manufactured	No			105	Each	0.0000	1	3			
									**	B78856			
D407-802-018 *D407-802-018* Passenger Door Opener Installation, RH		Manufactured	No			105	Each	0.0000	1	3			
									**	B78855			
D407-802-019 *D407-802-019* Baggage Door Opener Installation, Composite		Manufactured	No			105	Each	0.0000	1	3			
									**	B78854		12/1/18	(30)

